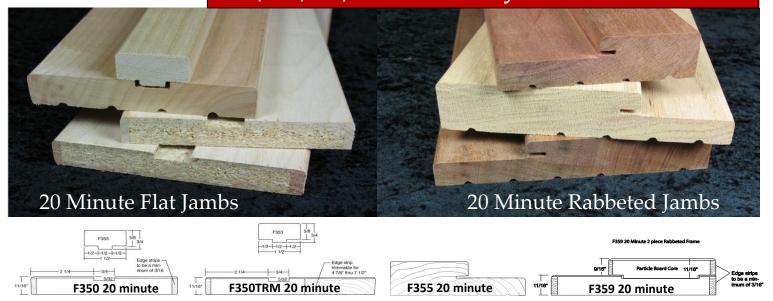
Ferche Millwork - WHI Certified 20/45/60/90 Minute Jambs



Jambs are available in numerous species, lengths and widths. Maximum opening size is 8'0" x 8'0". Sidelights available. 20 minute door frames are sold in sets which include jamb sides, head and respective stops (rabbeted includes gasket). Pieces are Warnock Hersey certified and must be machined by a WHI certified door hanger to receive a 20 minute label. Installation must be done in accordance with manufacturer's instructions. Smoke gasket required. Can be labeled for positive pressure with Category "G", edge sealing gasket.

A positive pressure frame with a Category "B" door is a positive pressure opening.





45, 60 and 90 minute jambs are manufactured by Ferche using one of two core materials.

A laminated core (photo on left) will be used except when door openings exceed a maximum opening size of $4'0'' \times 8'0''$. Jambs are 3/4'' (+/-1/16) thick.

Georgia Pacific's "Firestop" composite mineral core substrate will be used for larger openings, up to 8'0" \times 9'0". Frame is 1 1/32" thick.

Both frame types are suitable for positive pressure certification. "S" label certification is achieved with the proper Category "H", or smoke/draft control gasket. These jambs are certified by Warnock Hersey (Intertek Testing) and must be machined by a company registered with them. Installation must be done in accordance with manufacturer's instructions.

A positive pressure frame with a Category "B" door is a positive pressure opening.